Qty:

Each

24 Um:

: BASKET HINGE

: D22323

: N/A

: C

- D2232 REV C

: 30/09/2008

Date

Wednesday, 17/09/2008 3:22:03 PM

User: Julie Lecocq

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

Estimate Number

: 42075 : 10588

P.O. Number

This Issue

Previous Run

: 17/09/2008 : NC

Prsht Rev. First Issue

: 17/09/2008

Type

S.O. No. :

: SMALL /MED FAB

: 39334

Written By

Checked & Approved By

: Est.

01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-10-26 JLM

Comment

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description: 304/316 0.125 Sheet

1.0

M304S11GA

Comment: Qty.:

0.0729 sf(s)/Unit Total: 1.7489 sf(s)

304/316 .125 Sheet

Batch:

2.0

WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2232

Dwg Rev: C

B 8-4-23

Prog Rev:_

2-Deburr if necessary

QC2 3.0

INSPECT PARTS AS THEY COME OFF MACHINE

1B 8-9-23 Comment: INSPECT PARTS AS THEY COME OFF MACHINE

QC8 4.0

SECOND CHECK



Comment: SECOND CHECK

SMALL FAB 1 5.0

SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

wester

Dart Aerospace Ltd

Part No: PAR #: Fault Category: NCR: Yes No DQA: Date: NCR: Disposition: QA: N/C Closed: Date: NCR: NCR: NCR: NCR: NCR: NCR: Date: NCR: NCR: NCR: Date: NCR:	W/O:			W	ORK ORDER CHANG	ES				
Part No: PAR #: Fault Category: NCR: Yes No DQA: Date: Part No: Disposition: QA: N/C Closed: Date: NCR: WORK ORDER NON-CONFORMANCE (NCR)	DATE	STEP	PR	PROCEDURE CHANGE By Date Qty of			Chief Eng /	Approval QC Inspector		
Part No: PAR #: Fault Category: NCR: Yes No DQA: Date: Part No: Disposition: QA: N/C Closed: Date: NCR: WORK ORDER NON-CONFORMANCE (NCR)				0						
Resolution: Disposition: QA: N/C Closed: Date: NCR: WORK ORDER NON-CONFORMANCE (NCR) Corrective Action Section B										
Resolution: Disposition: QA: N/C Closed: Date: NCR: WORK ORDER NON-CONFORMANCE (NCR) Corrective Action Section B										
Resolution: Disposition: QA: N/C Closed: Date: NCR: WORK ORDER NON-CONFORMANCE (NCR) Corrective Action Section B										·
NCR: WORK ORDER NON-CONFORMANCE (NCR) Corrective Action Section B Varification A	Part No:		PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A:	Date: _	
Corrective Action Section B Verification Annual A	-	Re	esolution:	Disposition	on:	_ QA: N/C C	A: N/C Closed: Date:			
	NCR:			WORK ORD	ER NON-CONFORM	ANCE (NC	R)			
DATE CTED DOSCIPCION ON NO PROPERTY APPROVAL APPR	DATE STEP		Description of NC				Verificatio		Approval Ap	Approval
			Section A			Sign & Section C				QC Inspector
	**									
										}
	-									

NOTE: Date & initial all entries

Date;

Wednesday, 17/09/2008 3:22:03 PM

User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 42075

Part Number: D22323

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



7.0 QC21

FINAL INSPECTION/W/O RELEASE



11 11 11 08/09/26 9

Comment: FINAL IN ION/W/O RELEASE

Job Completion



U 08.09.25

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANG	ES	Α			
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		1.8)							
			4						
			•						
									·
Part No		PAR #:							i
	Resolution:			Disposition: Q			A: N/C Closed: Date: _		
NCR:		, .	WORK ORDE	R NON-CONFORM	ANCE (NC	R)			
DATE STEP		Description of NC		ion B	Sign & Verification				
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Date			Chief Eng	QC Inspector
						1			
							-> n'		

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 42075	
Description: Basket Hinge	Part Number: D2232-3	3
Inspection Dwg: D2232 Rev: C	Page 1 of	f 1

	FIRST	F ARTICLE II	NSPECT	ON CHE	CKLIST		
	X	First Arti	cle	Prot	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Com	iments
0.500	+/-0.010	,563	×				
0.750	+/-0.010	,750	K				
2.500	+/-0.010	2,505	*				
1.000	+/-0.010	1.003	*				
0.750	+/-0.010	.748	×				
2.250	+/-0.010	2.248	×				
0.500	+/-0.010	102,	X				
Ø0.257	+0.006/-0.001	,258	*				
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No.							4
leasured by:	13	Audited by:	18.		Prototype App	proval:	N/A
Date:	8-9-23	Date:	०% ७५	⊗ (Date:	N/A
Rev Date	Change	1.5		1	Rev	ised by	Approve
A 06.11.08	New Issue				KJ/、	JLM of	臣

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H.\FURINS\Quality	Assurance approved	QAIFAI IEVD



